

of double barrels shall be fairly struck up, pipes, loops, and stoppers on, the proper breeches and nipples in, the thread of the screws sound and full, and all rifle barrels shall be rifled.

29. Barrels for breech-loading arms shall receive the final proof after the breech-loading action is attached complete, and both barrels and action are in the finished filed state.

30. Smooth-bored barrels converted into choke-bored barrels shall be subjected to a further Definitive Proof according to the Scale No. 4 provided for the Sixth Class.

31. All choke-bored barrels sent for proof shall be declared in writing before proof to be so, and unless so declared they will be marked as if they were not choke-bored.

32. Barrels for revolving arms shall have the cylinders or chambers with the revolving action attached and complete, and shall be proved with a cartridge containing the maximum service charge which the cylinder or chamber of the arm will receive.

MARKS OF PROOF

33. The marks denoting provisional proof shall be as follows, that is to say:—

As to the Gunmakers' Company.

The letters "G P" interlaced in a cypher surmounted by a lion rampant (videlicet).



As to the Guardians.

The letters "B P" interlaced in a cypher surmounted by a crown (videlicet).



34. The marks denoting Definitive Proof shall be as follows, that is to say:—

As to the Gunmakers' Company.

The letters "G P" interlaced in a cypher surmounted by a crown, and the view mark being the letter "V" surmounted by a crown (videlicet).



As to the Guardians.

Two sceptres crossed, a crown in the top angle formed by the crossing of the sceptres the letter "B" in the proper right angle, the letter "C" in the proper left angle, and the letter "P" in the lower angle, and the view mark being two sceptres crossed, a crown in the top angle formed by the crossing of the sceptres, and in the lower angle the letter "V" (videlicet).



35. The marks denoting the provisional proof of barrels proved in the state for Definitive Proof, shall be as follows:—

As to the Gunmakers' Company.

The letters "V G P" interlaced in a cypher surmounted by a lion rampant (videlicet).



As to the Guardians.

The letters "V B P" interlaced in a cypher surmounted by a crown (videlicet).



MODE OF AFFIXING PROOF MARKS.

36. On Arms of the First, Third, and Fifth Classes the Definitive Proof mark and view mark shall be impressed at the breech end of the barrel, and if the barrel is constructed with a patent breech, or with revolving cylinders or chambers, the view mark shall be also impressed upon the breech or upon every cylinder or chamber, if more than one, with which the barrel is connected.

37. On arms of the Second Class, and single barrelled arms of the Fourth, Sixth, Seventh, and Eighth Classes Proved Provisionally and Definitively, the Provisional Proof mark shall be impressed on the round of the barrel near the breech end, and the Definitive Proof mark and view mark shall be impressed upon the barrel above the Provisional Proof mark, and if the barrel be constructed with a patent breech, or with a breech-loading action, or with a breech block or chamber, the view mark shall be also impressed upon the patent breech, breech-loading action, shoe, breech block, or chamber, with which the barrel is connected.

38. On arms of the Fourth, Sixth, Seventh, and Eighth Classes being double breech-loaders, the barrels for which have been submitted for Provisional Proof before being put together, the Provisional Proof mark shall be impressed upon the round of the barrels near the breech, in front of the flats, or in a corresponding position when there are no flats, and the Definitive Proof mark and view mark shall be impressed upon the flats or in a corresponding position when there are no flats. If Provisionally Proved after being put together, the Provisional Proof mark shall be impressed upon the flats at the breech end, or in a corresponding position, and the Definitive Proof mark and view mark shall be impressed immediately following the Provisional Proof mark. The view mark shall also be impressed upon the action or shoe, breech block or blocks, chamber or chambers, with which the barrels are connected.

39. On arms of the Second, and single breech-loading and muzzle-loading arms of the Fourth, Classes Proved Provisionally in the state for Definitive Proof, the proof mark shall be impressed in the same position as the view mark occupies according to Rules 37 and 38.

40. On all barrels the gauge size of the barrel shall be impressed at the Definitive Proof, and on